

WHAT IS CLAIMED IS:

1. An assembling method for a developing roller
usable with a developing device, said developing
roller including a developer carrying member in the
5 form of a hollow cylinder, a flange member provided at
an end of said developer carrying member, and a magnet
provided in said developer carrying member, said
method comprising:

an inserting step of inserting said magnet
10 having at least one projection into an inside through
an opening of said developer carrying member:

an abutting step of abutting said at least
one projection to an inside surface of the cylinder;
and

15 an engaging step of engaging said flange member with
said opening by penetrating said flange member through
a shaft of said magnet projected out of said opening.

2. An assembling method for a developing roller
20 usable with a developing device, said developing
roller including a developer carrying member, a flange
member provided at an end of said developer carrying
member, and a magnet provided in said developer
carrying member, said method comprising:

25 an inserting step of inserting said magnet
which has a columnar configuration having a non-
circular cross-section and having at least one outer

projection, into an inside of said developer carrying member having a hollow cylindrical shape;

an abutting step of abutting said at least one outer projection to an inside surface of the cylindrical developer carrying member; and

an engaging step of engaging said flange member with an opening by penetrating said flange member through us shaft of said magnet projected out of said opening.

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3. A method according to Claim 1 or to , wherein is said abutting step, said magnet is abutted the inside surface.

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4. A method according to claim 3 , wherein in said abutting step, said magnet is correctly positioned using a cop-awake portion provided at an end of said magnet.

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5. A method according to Claim 1 or 2 , wherein said projection is provided extending along a full-circumference of said magnet or at one or two positions.

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